MRR 1500, MRR 3000

The Multi-Operator Welding rectifiers

RG 500 The Current Regulator

MRR 1500 /MRR 3000 Multi-Operator Rectifier will be a wise choice where a large numberofwelding points are in use. Different jobs require welding current of different value, at varying duty cycle and at different point of time. Such a diversity in demand enables the use of MultiOperator Rectifier to feed large number of operators through individual regulators. This number can be seen from the attached curve a little study of which reveals that investment cost per operator in this case is less than that when individual rectifier set per operator is used.



MRR 1500 and MRR 3000 sets are liberally designed and manufactured with quality materials to give a long trouble free service both indoors and outdoors. Proper protective relays and thermostats are provided to prevent any damage in the rectifier banks and the main transformer due to prolonged thermal overload



Performance





or momentary overload due to short-circuit. For proper functioning of the sets in an extreme **cold and humid** condition **heating elements** are provided inside the sets which can be switched on before welding is started.

The Ammeter, Voltmeter and all the controls are housed in a **detachable box** for easy **inspection and servicing**.

The **Open Circuit Voltage** can be set at **58**, **63 or 68 V** for **MRR 1500** and **55**, **60 or 65** V for **MRR 3000 by** selecting suitable primary connections shown in charts given in the manual. To cut down cost of electricity lower Open Circuit Voltage should be chosen.

Economy

POWERCON --- YOUR WELDING COMPANION WITH A DIFFERENCE

MRR 3000, MRR 1500, RG 500



	MRR 3000	MRR 1500
Input (50 HZ)	220/380/4151 440/500V	
(60HZ)	220/4401 550 V	
KVA (at 100% duty)	163	87
Load Current		
at 100% duty	2400 A	1200 A
at 60% duty	3000 A	1500 A
OCV	55/60/65V	58/63/68V
Welding		
Circuit Voltage	50/55/60V	55/60/65V
Weight (approx.)	715 kg.	535 kg.
Dimension		
(Approx.)		
width	870	875
depth	1025	1025
height	1430	1430



SPECIFICATION

Load current	500A
	(at 100% duty
	cycle
Welding Circuit	60V
voltage	
Arc voltage	35V
Welding Current range	6A-593A
Current Setting Steps	6/7A
Weight	33Kg.
Dimension(approx)	400x545x450
WxDXH	

POWERCON provides a wide range of Arc Welding Equipment for various welding processes. For more details please contact POWERCON.

POWERCON reserves the right to alter specification without notice.



POWERCON ELECTRIC COMPANY

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